

Work Order ID 65062

Thursday, January 06, 2011 8:40:46 AM



Page 1

Item ID: D3769-3	Accept		Setup	Start	
Revision ID:				Stop	
Item Name: Tube					
Start Date: 1/6/2011	Start Qty: 10.00		Cust Item ID:		
Required Date: 1/12/2011	Req'd Qty: 10.00		Customer:		
Reference:					

Approvals:	Process Plan: <u>PL</u>	Date: <u>11-01-16</u>	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D3769	Rev A								

100		0.00							
	Small Fab								
Small Fab	Memo	0.00							
Small Fab	1-cut tube to length as per dwg D3769 2-drill holes thru on both ends of tube as per dwg D3769 using DT9411 Jig 3- deburr								

110	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

120	Chemical Conversion Coat per QSI005 4.1	0.00							
HandFinish	Memo	0.00							
Hand Finishing									

10X

⇒ m, k 11/02/16

Sulzer/16

(x10)

10 φ 11/02/22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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NOTE: Date & initial all entries

Work Order ID 65062

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Item ID: D3769-3

Accept



Setup Start



Revision ID:

Stop



Item Name: Tube

Start Date: 1/6/2011 Start Qty: 10.00



Cust Item ID:

Required Date: 1/12/2011 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

10 BL 11-02-22

140

Identify as per dwg & Stock Location 251A

0.00



Packaging

Memo

0.00

Packaging

11/3/30sf (102)

150

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/3/31J

MP
11-03 30

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Picklist Print

Thursday, January 06, 2011 8:40:50 AM

Page 1

Work Order ID: 65062

Parent Item: D3769-3

Parent Item Name: Tube





Start Date: 1/6/2011

Required Date: 1/12/2011

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:A 08-06-18 rev.A as per dwg DD verified by:EC
IPP Rev:B 08-08-27 Drilling Tooling Added JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6T1.000W065 		Purchased	No			100	f	34.9234	1.265	13.31579			
6061T6 RD TUBE 1.00 x .065w													

m-p 11/02/15

Location

MAT015

113511

114089

116720

Loc Qty

34.92336748

25.6946305

9.228737

Loc Code

13-31579

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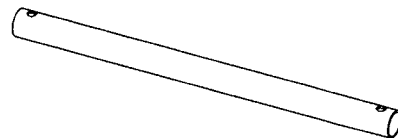
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

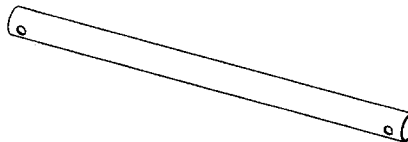
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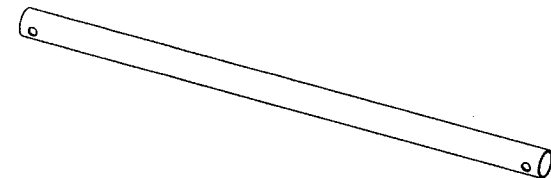
SHOP COPY
 RETURN TO
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 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 43042
RP11-01-6



D3769-1 TUBE



D3769-3 TUBE



D3769-5 TUBE

RELEASED
 08.06.04

NOTES:

- 1) MATERIAL: 6061-T6 OR 6061-T62 ALUMINUM TUBING (1.00" X 0.065" WALL) PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3769-1, 0.27 lbs
 D3769-3, 0.28 lbs
 D3769-5, 0.37 lbs

A	NEW ISSUE	HS	08.06.04
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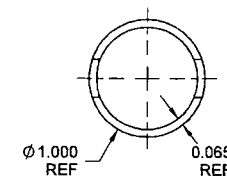
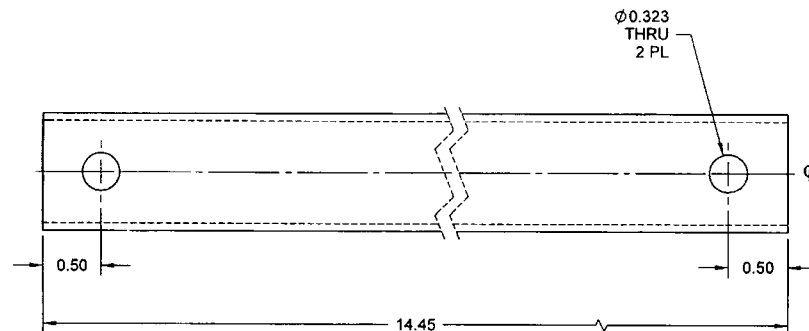
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D3769-1 TUBE

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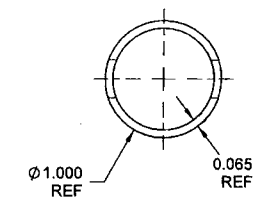
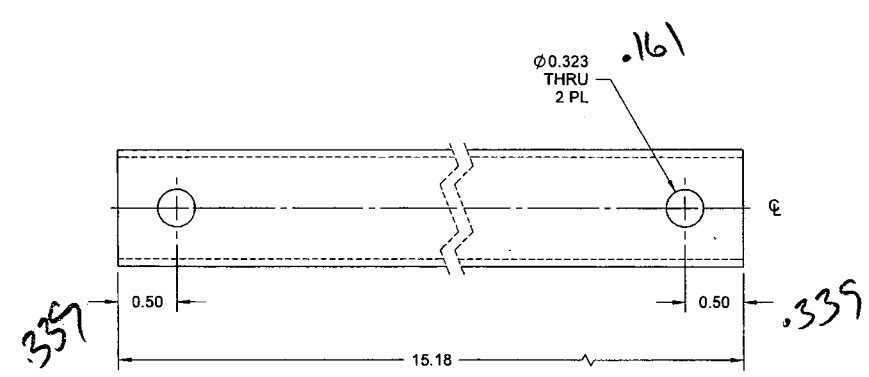
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D3769-3 TUBE

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08-06-14/17

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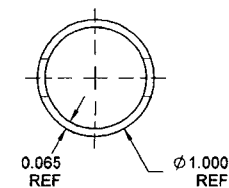
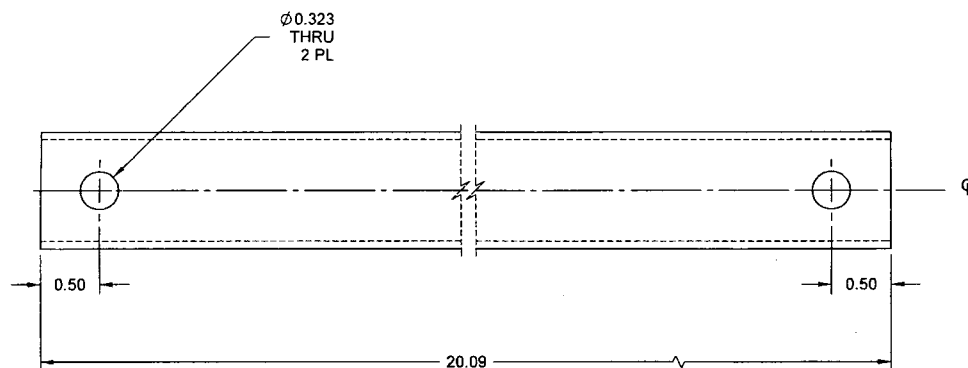
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D3769-5 TUBE

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